



- Weldable stud range 4 – 19 mm
- Suitable for KÖCO stud welding equipment ELOTOP 1702 and INVERTER 1805i
- Adjustable plunge damper
- Robust housing
- Suitable for welding on building site

### Technical data

Stud welding with ceramic ferrule Weldable stud range ø (mm)	4 - 19
Compensation for stud length variations up to ... (mm)	8
Standard support with ...legs	2
Lifting range from ... to ... (mm)	1 - 4,5
Input voltage lifting coil (V=)	60 - 90
Welding cable (m/mm <sup>2</sup> )	2/50
Welding cable plug (mm <sup>2</sup> )	50/70
Control cable (m/mm <sup>2</sup> )	2/4 x 1,0
Length (excluding chuck) (mm)	175
Body ø approx. (mm)	60
Height (including handle) (mm)	165
Weight excluding cables app. (kg)	1,3

### Description

The model K 22-D is a robust stud welding gun, designed for welding of threaded studs with ceramic ferrules ø 4 - 19 mm

Ideal for shear studs and threaded studs

High repeatability

Compensation for stud length variations up to 8mm

Standard support with 2 legs

Short cycle stud welding  
Weldable stud range ø (mm): optional

Stud welding with shielding gas  
Weldable stud range ø (mm): optional

Adjustable hydraulic plunge damper for studs from app. ø 14 mm

Lifting ring system with length compensation

Control cable plug (4 wire)