



- Weldable stud range 4 – 14 mm
- Especially for KÖCO-Stud Welding System INOTOP
- Microprocessor controlled lift piston
- Operated and controlled by the stud welding system INOTOP

Technical data	Description	
Stud welding with ceramic ferrule Weldable stud range ø (mm)	4 - 14	In combination with the INOTOP, the model KE 22 forms a compact stud welding system
Short cycle stud welding Weldable stud range ø (mm)	3 - 12	The lift and the plunge velocity are directly controlled by the microprocessor of the INOTOP power supply
Stud welding with shielding gas Weldable stud range ø (mm)	3 - 16	Electronic length compensation
Compensation for stud length variations up to ... (mm)	8	Supported by 2 legs
Standard support with ... legs	2	
Lifting range from ... to ... (mm)	1 - 6	Electronic piston damping for studs from approx. ø 14 mm
Input voltage lifting coil (V=)	75 - 90	
Welding cable (m/mm <sup>2</sup> )	2/50	Control cable plug 7-wire
Welding cable plug (mm <sup>2</sup> )	50	
Control cable (m/mm <sup>2</sup> )	2/6 x 1,0	
Length (excluding chuck) (mm)	200	
Body ø approx. (mm)	60	
Height (including handle) (mm)	165	
Weight excluding cables app. (kg)	1,4	